

Standing Enokitake-like Nanowire Films for Highly Stretchable Elastronics

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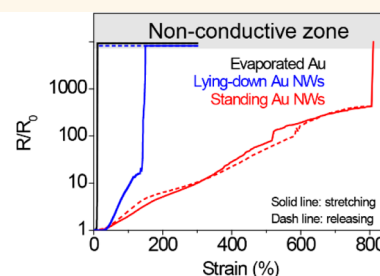
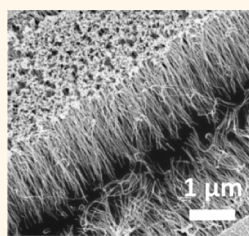
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S Supporting Information

ABSTRACT: Stretchable electronics may enable electronic components to be part of our organs—ideal for future wearable/implantable biondiagnostic systems. One of key challenges is failure of the soft/rigid material interface due to mismatching Young's moduli, which limits stretchability and durability of current systems. Here, we show that standing enokitake-like gold-nanowire-based films chemically bonded to an elastomer can be stretched up to 900% and are highly durable, with >93% conductivity recovery even after 2000 stretching/releasing cycles to 800% strain.

Both experimental and modeling reveal that this superior elastic property originates from standing enokitake-like nanowire film structures. The closely packed nanoparticle layer sticks to the top of the nanowires, which easily cracks under strain, whereas the bottom part of the nanowires is compliant with substrate deformation. This leads to tiny V-shaped cracks with a maintained electron transport pathway rather than large U-shaped cracks that are frequently observed for conventional metal films. We further show that our standing nanowire films can serve as current collectors in supercapacitors and second skin-like smart masks for facial expression detection.

KEYWORDS: standing nanowire film, unconventional crack, elastronics, electronic skins, strain sensors



Electronics are transitioning from the current rigid version to a next-generation flexible design, which will ultimately evolve into stretchable electronics (*i.e.*, elastronics). In an elastronic system, its components can be seamlessly integrated with skin/muscles to become parts of our organs, thereby enabling genuine biondiagnostics in real time and *in situ*. It is well-known that elastronics requires a seamless combination of stretchability and electrical conductivity, which can be achieved extrinsically or intrinsically.^{1–3} The former is achieved by designing structures that stretch,^{4–10} whereas the latter is realized by producing materials that are deformable.^{11–22}

An ideal elastronic system may be made from intrinsically elastic components, including conductors, resistors, diodes, transistors, and sensors, so that they can integrate with modulus-matching skin/muscle,^{12–19,23,24} ideal for wearable/implantable diagnostics with true capability of health monitoring anytime and anywhere. A viable strategy is to deposit active nanomaterials onto or embed them into elastomers.^{12,14–17,25–33} Among them, one-dimensional nanomaterials are particularly promising as they can be used to construct percolation networks onto or into elastomeric

matrices.^{12,14,22,25–32,34} Two-dimensional (2D) percolation nanowire-based thin films have demonstrated a wide range of applications in wearable electronic skin (e-skin) sensors,³⁵ soft energy devices,^{36,37} organic light-emitting diodes,³⁸ memory devices,³⁹ PM 2.5 filters,⁴⁰ soft robotics,²⁶ and transparent electronics.^{41–46} Despite this encouraging progress, delamination and/or cracks at the soft/rigid materials' interface often occur under large or repeated strains due to mismatching Young's moduli between active rigid materials and soft elastomeric matrixes. This limits the stretchability and long-term durability of current systems, preventing them from being used in real-world applications.⁴⁷

In this work, we show that standing enokitake-like gold nanowire films chemically bonded to elastomeric materials can exhibit stretchability (up to 900%) much higher than that of conventional vacuum-evaporated bulk metal or percolating nanowire films, without any additional extrinsic buckling design. This was achieved because of standing enokitake-like

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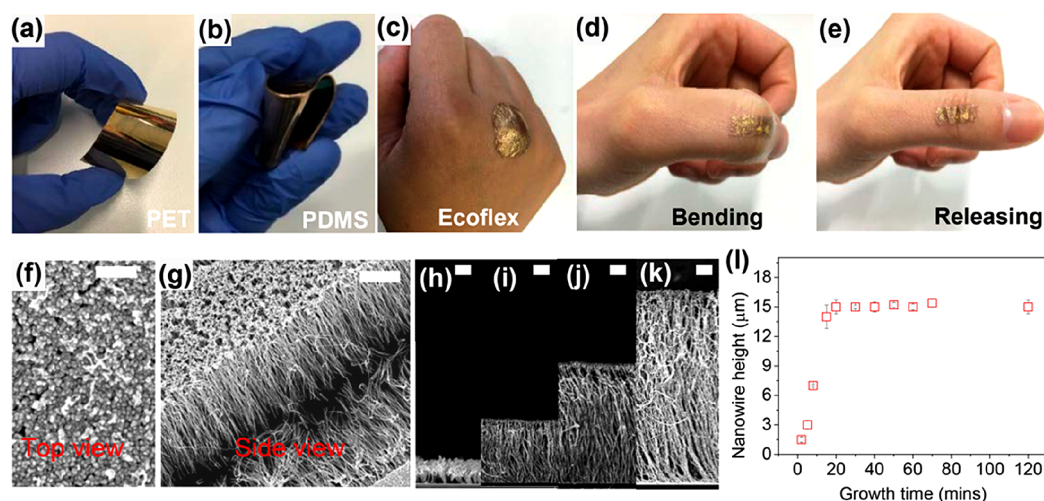


Figure 1. Characteristics of standing enokitake-like nanowire-based gold films. (a–c) Optical appearances of standing enokitake-like nanowire-based films grown on flat elastomers: (a) PET, (b) PDMS, (c) Ecoflex. (d,e) Photographs of the thin standing enokitake-like nanowire-based gold films with skin-textured Ecoflex substrate on a human thumb knuckle while bending and releasing, respectively. (f,g) Typical top-view and side-view SEM image of standing enokitake-like nanowire-based gold films. Scale bar: 200 nm. (h–k) SEM images of standing nanowire films with different thicknesses: (h) $\sim 1.5 \mu\text{m}$, (i) $\sim 3.5 \mu\text{m}$, (j) $\sim 7 \mu\text{m}$, and (k) $\sim 14 \mu\text{m}$. Scale bar: $1 \mu\text{m}$. (l) Change of nanowire height as a function of growth time.

67 nanowire structures and their strong adhesion with elastomers,
 68 leading to distinct stretching behaviors. Unlike conventional
 69 metal films (by vacuum evaporation/sputtering or previous
 70 nanomaterials films) which typically exhibit large “cliff-like”
 71 “U-shaped” cracks that cannot recover upon releasing the
 72 strain, our standing enokitake-like nanowire gold films instead
 73 show tiny “V-shaped” cracks that are able to recover the
 74 conductivity when strain is removed. The formation of V-
 75 shaped cracks is due to hierarchical structures of the nanowire
 76 film, in which the top nanoparticle layer is mechanically more
 77 rigid than the underlying nanowire layer. This leads to initial
 78 cracking that starts from the top particle layer under low level
 79 of strains (typically below 300%), followed by conventional
 80 large U-shaped cracks of the entire film under large strains
 81 (typically between 300 and 800%). In both cases, conductivity
 82 pathways could be maintained. This unconventional property
 83 enables our enokitake-like nanowire film to be used as highly
 84 durable conductors which could retain the >93% conductance
 85 even after 2000 stretching/releasing cycles to 800% strain. We
 86 demonstrate specifically here that they can be applied to
 87 fabricate intrinsically stretchable supercapacitors and can be
 88 used as “second-skin” facial expression recognition mask
 89 sensors.

90 RESULTS AND DISCUSSION

91 By extending the method of seed-mediated electroless plating
 92 on rigid surfaces,⁴⁸ standing enokitake-like nanowire-based
 93 gold films could grow on a number of polymer substrates
 94 including polyethylene terephthalate (PET), polydimethylsi-
 95 loxane (PDMS), and Ecoflex (highly stretchy silicone rubber).
 96 Macroscopically, the standing nanowire films were uniform
 97 with a shiny gold reflective surface if the underlying
 98 elastomeric substrates were flat (Figure 1a–c). The fabrication
 99 process is illustrated in Figure S1. In brief, an elastomeric
 100 substrate is first treated using O_2 plasma to render its surface
 101 hydrophilic, which is then followed by silanization with (3-
 102 aminopropyl)trimethoxysilane (APTMS). Next, negatively
 103 charged seed particles could be immobilized onto this amine-
 104 functionalized surfaces *via* electrostatic attraction. Further

immersion of the seed-particle-modified elastomer into a 105
 growth solution containing gold precursors, surfactants, and 106
 reducing agents could lead to the formation of densely packed 107
 standing nanowire arrays. The gold films grown on thin Ecoflex 108
 sheets ($\sim 20 \mu\text{m}$ thickness) could naturally attach to human 109
 skin wrinkles before and after stretching (Movie S1). The 110
 growth process was found to be scalable and able to 111
 conformably coat a range of other polymer substrates from 112
 macroscopic to microscopic (Figure S2a–f) and even to 113
 textured skin replicas (Figure 1d,e and Figure S2g). Superior 114
 skin conformal attachment in conjunction with chemical 115
 inertness and biocompatibility of gold indicates the great 116
 potential of our nanowire film as second skin patches for 117
 various biomedical applications. 118

Further top-view and side-view characterizations by scanning 119
 electron microscopy (SEM) revealed enokitake-like nanowire 120
 film structures (Figure 1f,g), in which the top layer (“head” 121
 side) consists of closely packed gold nanoparticles with a 122
 diameter of $9.3 \pm 2.1 \text{ nm}$. The bottom layer (“tail” side) is 123
 composed of nanowires standing normal to the elastomer 124
 substrates, with a typical nanowire diameter of $7.8 \pm 1.7 \text{ nm}$. In 125
 addition, the number density of nanowires can reach as high as 126
 $\sim 1.09 \times 10^4 \mu\text{m}^{-2}$, which is much higher than that of 127
 previously reported 2D nanowire percolation network 128
 systems.^{35–39} The estimated porosity of the head side is 65– 129
 72%, whereas the tail side is 50–55%. Longer growth times 130
 lead to longer nanowires but reach the plateau in about 20 min 131
 (SEM images in Figure 1h–k). We obtained nanowires that 132
 were much longer than those in the literature⁴⁸ by using 133
 concentrated growth solution to achieve tunable lengths up to 134
 $\sim 15 \mu\text{m}$ (Figure 1l). In addition, the diameter of both 135
 nanoparticle and nanowire did not change much as the 136
 nanowire became longer (Figure S3). It is even possible to 137
 grow staircase-like nanowire films by mask-assisted step growth 138
 (Figure S4). Overall, the structural features including accurate 139
 height control, standing enokitake-like configuration, and 140
 control over surface topological structures indicate that our 141
 system is different from a dominant nanowire percolation 142

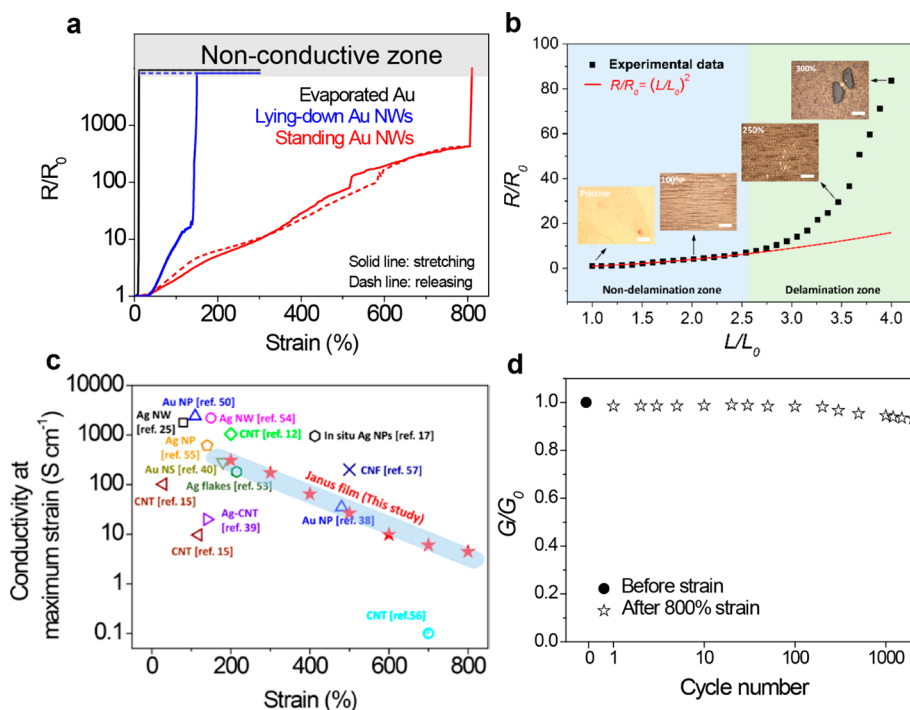


Figure 2. Superior intrinsic stretchability of standing enokitake-like nanowire-based gold films. (a) Comparison of stretchability among evaporated Au films, lying-down gold nanowire film and standing enokitake-like nanowire-based gold film. (b) Plot of normalized resistance (R/R_0) versus normalized length (L/L_0). Scattered black squares denote experimental data; the red curve is the theoretical prediction based on the equation $R/R_0 = (L/L_0)^2$. Inset: Representative optical images of standing nanowire film under different strains of 0, 100, 250, and 300%. Scale bar: 20 μm . (c) Comparison of this work to recent work in elastic conductors. Data points are extracted from the following papers: blue open triangle, Au nanoparticles (Au NPs);⁵⁰ pink open circle, Ag nanowires (Ag NWs);⁵⁴ black open square, Ag NWs;²⁵ lime open diamond, carbon nanotube (CNT);¹² black open pentagon, *in situ* Ag NPs;¹⁷ orange open pentagon, Ag nanoparticles (Ag NPs);⁵⁵ pistachio open inverted triangle, Au nanosheets (Au NSs);⁴⁰ Royal cross, carbon nanofibers (CNFs);⁵⁷ green open pentagon, Ag flakes;⁴¹ sienna left open triangle, CNT;¹⁵ purple open right triangle, Ag carbon nanotubes (Ag CNT);⁴⁰ cyan open circle, CNT;⁵⁶ red filled star, this study. (d) Conductance change of standing enokitake-like nanowire-based film during 2000 stretching/releasing cycles up to 800% strain.

network^{26,35–39,46} and may be viewed as a three-dimensional
143 percolation system.

145 We systematically investigate stretchability of the standing
146 nanowire-based film. When directly grown on Ecoflex
147 substrates with the nanowire chemically bound to surfaces,
148 the films exhibit exceptionally high stretchability up to 800%
149 strain (Figure 2a, red solid line). With additional Ecoflex
150 encapsulation, the conductivity was observed to survive even at
151 the 900% strain, which is almost the physical limit of the
152 Ecoflex elastomer (Figure S5). The improved stretchability
153 with Ecoflex encapsulation may be due to the enhanced
154 bonding at the top side, leading to more uniform crack
155 propagation of the nanoparticle, preventing catastrophic
156 failure. This observation is in agreement with sandwiched
157 silver-nanowire-percolated structure reported previously.⁴⁹
158 Remarkably, the original conductivity could be recovered
159 upon stress release (Figure 2a, red dashed line). In control
160 experiments, we found that the evaporated gold can only
161 survive $\sim 10\%$ strain before conductivity is lost, and the
162 percolation lying-down nanowire film is only able to tolerate a
163 $\sim 150\%$ strain (blue solid line in Figure 2a). Both bulk metal
164 and percolation nanowire films show no conductivity recovery
165 upon stress release (black and blue dashed lines in Figure 2a).
166 We further plot normalized resistance (R/R_0) versus
167 normalized length square (L/L_0)² for experimental data
168 collection and theoretical prediction (Figure 2b), where R_0
169 and L_0 are the resistance and length, respectively, of samples at
170 0% strain. The deviation starts at a strain of $\sim 150\%$, above

171 which cracks form and propagate, which is further validated
172 from optical imaging (inset of Figure 2b). This threshold value
173 is 3-fold that for copper-bonded Kapton film.⁴⁷ Note that
174 800% stretchability for an enokitake-like standing nanowire
175 film outperforms the state-of-the-art inorganic stretchable
176 conducting film^{12,15,17,25,50–57} (Figure 2c). Remarkably, the
177 film conductance G retained $>93\%$ of the initial conductance
178 (G_0) after stretching/releasing to 800% strain for 2000 cycles
179 (Figure 2d). This has not yet been achieved, to the best of our
180 knowledge, by previously reported stretchable conductors
181 without using prestrain or buckling designs.

182 We further established that strong adhesion between the
183 nanowire and Ecoflex substrate and “accordion-fan-like” V-
184 shaped cracking processes is responsible for the exceptional
185 high stretchability observed. The adhesion test (Movie S2)
186 clearly shows that our standing enokitake-like nanowire film
187 could survive in the normal Scotch tape test multiple times
188 without significant resistance change. The strong adhesion may
189 be due to the use of APTMS that serves a bifunctional
190 molecular glue. Its amine side strongly interacts with gold
191 nanowires, and its silane sides covalently bond to Ecoflex
192 surfaces. The introduction of an organic intermediate layer has
193 been demonstrated as an effective strategy to improve the
194 adhesion between the metallic layer and polymeric substrates,
195 thus enhancing the overall performance of the stretchable
196 conductive film.^{58–61} Unlike the continuous bulk metal film,
197 our nanophased enokitake-like structures offer better stretch-
198 ability (Table S1).

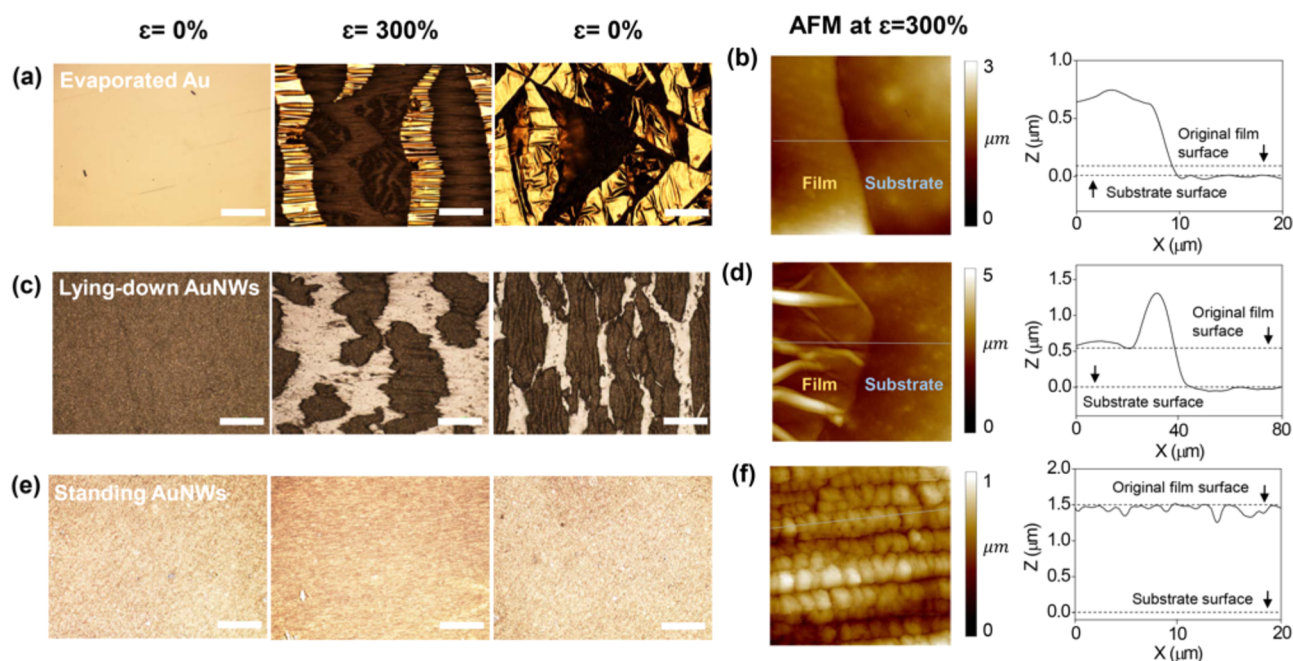


Figure 3. Optical microscopic and AFM characteristics of three different gold films (evaporated gold film, lying-down nanowire gold film, and standing enokitake-like nanowire-based gold film). Microscopic behavior of (a) evaporated Au film, (c) lying-down nanowire gold film, and (e) standing enokitake-like nanowire-based gold film by optical microscope imaging at various strain (from 0, 300, and back to 0%), respectively. AFM images and height plots of (b) evaporated gold film, (d) lying-down nanowire gold film, and (f) standing enokitake-like nanowire-based gold film under 300% strain. Nanowire height for standing enokitake-like nanowire-based gold film is 1.5 μm . Scale bar: 200 μm . All optical images have the same resolution.

199 Unlike conventional bulk gold or percolation nanowire films,
 200 our standing nanowire films have hierarchical structures with
 201 close-packed nanoparticle arrays on the top and aligned
 202 nanowires chemically bound to elastomeric substrates. This
 203 leads to a distinct stretching mechanism (Figure S6). For
 204 further investigation, we carried out detailed multiscale
 205 morphological studies in order to understand the exceptional
 206 stretchability observed. We scrutinized morphological features
 207 in different locations of rectangle standing nanowire metallic
 208 nanopatches under various strains by optical microscopy
 209 (Figure S7). This offers a panoramic overview of our standing
 210 nanowire film stretching process at millimeter and micrometer
 211 length scales. Evident cracks will not be seen until about 300%
 212 strain is applied. At the nanoscale, atomic force microscopy
 213 (AFM) and cross-sectional SEM characterization under a
 214 stretched state clearly show the presence of V-shaped cracks
 215 (Figures S8 and S9). The cracking depths measured for the
 216 two particular standing nanowire films under different strains
 217 were significantly lower than the film thickness. Assuming that
 218 the nanowire deforms elastically without breaking up and with
 219 its ends firmly attached to elastomeric substrates, we can
 220 visualize a V-shaped cracking process by finite element analysis
 221 (Movie S3). However, both bulk gold films and percolation
 222 nanowire films exhibit only typical U-shaped cracks (Figure
 223 3a–d; also see Figure S10 for the schematic illustration of V-
 224 shaped crack and U-shaped crack). Both can tolerate a level of
 225 strain much less than that for the standing nanowire films. The
 226 concurrent film delamination prevents recovery of original
 227 structures, hence, leading to poor conductivity recovery
 228 (Figure S6a,b). Note that the stretching mechanism of our
 229 nanowire film is fundamentally different from previous aligned
 230 carbon nanotube arrays where building blocks were not

standing normal to the substrate but were lying down flush on
 the substrate.³⁰

The above multiscale structural characterizations and finite
 elemental analysis reveal the following mechanistic insights.
 Cracks initiate from the head side, which serve as unzipping
 points for strongly bundling nanowire arrays, yet the
 interacting nanowire tail ends deform conformably to the
 substrate without cracking (Figure 3e,f and Figure S6c). At the
 point when substrate elongation commences, the mechanically
 rigid top gold nanoparticle layer (head side) cracks, which
 triggers the formation of V-shaped cracks as the strain level is
 increased by unzipping them from the top side. This typically
 occurs when the strain level is less than $\sim 150\%$ strain, where
 no delamination occurs between substrates and our gold film at
 this stage. Obvious wrinkles are observed in the middle part of
 the standing nanowire film because of the Poisson ratio of
 Ecoflex substrate (Figure S7, middle left). As the strain
 increases further to a certain threshold, large U-shaped cracks
 form as a result of the standing nanowire film sliding/
 delaminating from the supporting elastomeric substrates. The
 U-shaped cracks propagate as the strain level is further
 increased; however, percolation conductive pathways are still
 maintained until reaching a catastrophic failing point. The V-
 shaped and U-shaped cracks coexist at the high strain levels
 typically from 300 to 800%. The self-repairable cracks were
 also demonstrated from more detailed SEM characterization.
 By inspecting the same spot in a particular sample, negligible
 morphological changes were observed before and after 60 000
 cycles of stretching/releasing to 185% strain (Figure S11). Its
 excellent stretchability was maintained even after 40 weeks of
 storage in ambient conditions without encapsulation (Figure
 S12).

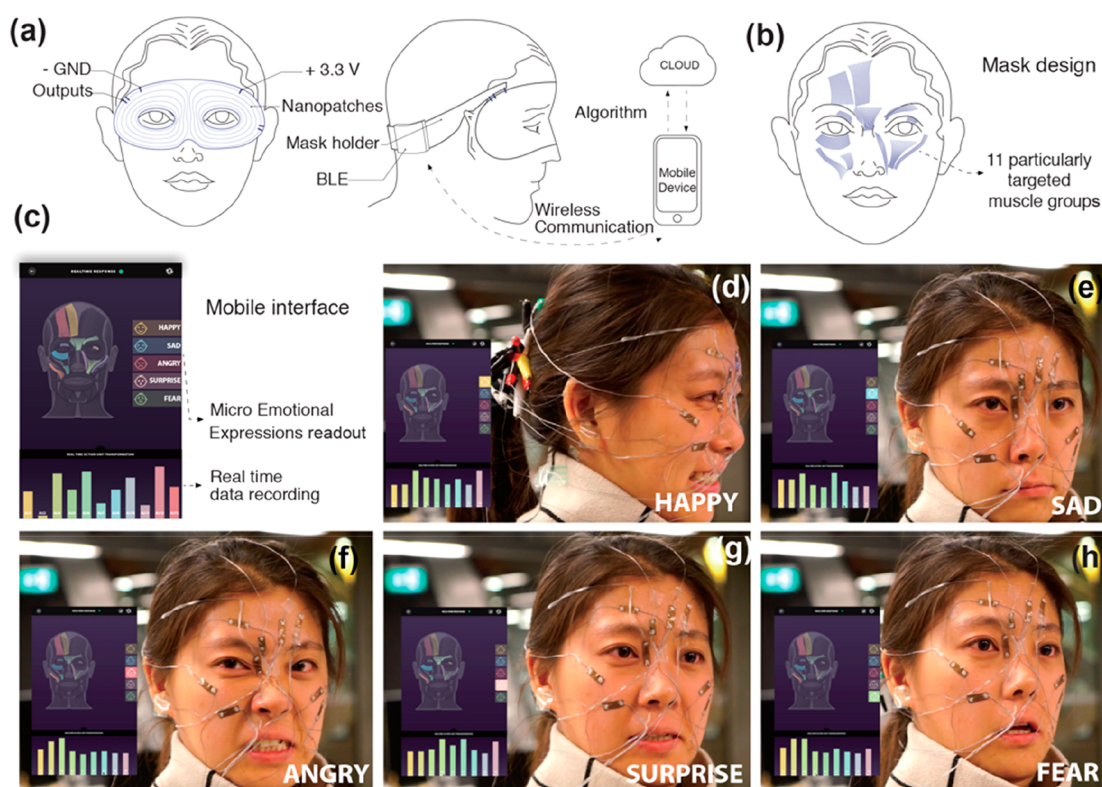


Figure 4. Real-time facial expressions monitoring. (a) Schematic illustration of the detection system setup. (b) Schematic of standing enokitake-like nanowire-based gold film smart mask design according to nine facial muscle group movements caused by various emotions. (c) Mobile device interface for result reading. (d–h) Real-time monitoring of five different facial expressions of happy, sad, angry, surprise, and fear.

263 We also found that the stretchability of the standing
 264 nanowire film showed a decreasing trend, whereas nanowire
 265 length increased (Figure S13a). As the nanowire length
 266 increased to 14 μm , the film lost conductivity at 80% strain,
 267 which is 10 times lower than that of the 1.5 μm film. As
 268 expected, the overall nanowire/Ecoflex sheet became stiffer as
 269 the nanowire length increased (Figure S13b). This could be
 270 due to strong wire-to-wire interactions among longer nano-
 271 wires, rendering nanowire films more rigid, approaching bulk
 272 gold mechanical properties.

273 The facile growth of a standing nanowire film in conjunction
 274 with their outstanding performances indicates their suitability
 275 for soft electronics applications. As the first proof of concept,
 276 we demonstrate their use in soft, stretchable supercapacitors
 277 using our gold film with short nanowires. In a typical
 278 symmetrical layout, we were able to achieve excellent
 279 capacitive behavior (Figure S14), which also shows negligible
 280 changes over a wide range of applied tensile strain from 0 to
 281 250%. The slight capacitance increase from 0 to 100% strain
 282 may be due to increased surface area of the nanowire
 283 unzipping process under strain. Further stretching beyond
 284 the 100% strain caused a very small decrease in the
 285 capacitance, retaining 84% of the original capacitance at a
 286 strain up to 250% (Figure S15a,b). This slight degradation of
 287 capacitance is possibly due to the conductivity decreases of
 288 standing nanowire film electrodes and/or deformation of the
 289 electrolyte layers over stretching. Nevertheless, specific
 290 capacitance could be maintained by 99% after 200 stretch/
 291 release cycles at the strain of 200%, suitable for wearable on-
 292 body energy storage devices (Figure S15c,d).

The excellent skin conformability of our standing nanowire
 293 film enabled its use as e-skin smart nanopatches for detecting
 294 childhood autism disorder. Note that the smart nanopatches
 295 were fabricated by a strain-sensitive film from longer standing
 296 nanowires. Instead of an optical approach used by the NODA
 297 diagnostic tool available on Apple store, we used nine e-skin
 298 nanopatches to monitor particular pieces of muscle/skin
 299 stretching related to facial expression (Figure 4). Based on
 300 the information from the Facial Action Coding System
 301 (FACS) library from Ekman's group,⁶² we could relate
 302 electrical signals to the five different emotional expressions
 303 (happy, sad, angry, surprise, and fear) in a wireless manner
 304 (Movie S4). Different facial expressions can be read from a
 305 mobile screen in real time. 306

CONCLUSIONS 307

In summary, we report the exceptional high stretchability and
 308 durability of standing enokitake-like nanowire-based gold films,
 309 which are unexpected in the context of current dominant
 310 nanowire percolation network-based stretchable conductors.
 311 Our results clearly reveal that this is attributed to standing
 312 enokitake-like nanowire structures, vertically aligned config-
 313 uration, and strong chemical bonding interactions between
 314 standing nanowire films and elastomeric substrates. Together,
 315 this leads to distinct elastic properties that have never been
 316 observed for conventional bulk metal films or other nanoma-
 317 terial networks (both vertically aligned and lying-down aligned
 318 carbon-nanotube-based systems; see Table S2 in the
 319 Supporting Information). We further demonstrate the
 320 applications of our standing nanowire film in stretchable
 321 supercapacitors and wearable e-skin sensors, beyond which we

323 may find a myriad of additional applications in future
324 elastronics.

325 METHODS

326 **Chemicals.** Gold(III) chloride trihydrate ($\text{HAuCl}_4 \cdot 3\text{H}_2\text{O}$, 99.9%),
327 triisopropylsilane (99%), 4-mercaptobenzoic acid (MBA, 90%),
328 APTMS, sodium citrate tribasic dihydrate (99.0%), L-ascorbic acid,
329 poly(vinyl alcohol) (PVA) powder, H_3PO_4 , and ethanol (analytical
330 grade) were purchased from Sigma-Aldrich. All solutions were
331 prepared using deionized water (resistivity $>18 \text{ M}\Omega \cdot \text{cm}^{-1}$). All
332 chemicals were used as received unless otherwise indicated.
333 Conductive wires were purchased from Adafruit.

334 **Elastomeric Substrates.** PDMS substrates were made by mixing
335 Sylgard 184 silicone elastomer base and curing agent at a weight ratio
336 of 10:1. The mixture was poured on a 6 in. flat-plate Petri dish using
337 0.5 mm height shims as spacers and cured at 65°C for 2 h in an oven.
338 Ecoflex substrates were made by pouring Ecoflex curable silicone fluid
339 (Smooth-On Ecoflex 00-30) into a 6 in. flat-plate Petri dish and
340 curing under room temperature for 4 h.

341 **Synthesis of Standing Gold Nanowire Films.** A modified seed-
342 mediated approach was used, as described in the literature.⁸ First, 2
343 nm seed gold nanoparticles were synthesized. Briefly, 0.147 mL of 34
344 mM sodium citrate was added into a conical flask with 20 mL of H_2O
345 under vigorous stirring. After 1 min, 600 μL of ice-cold, freshly
346 prepared 0.1 M NaBH_4 solution was added with stirring. The solution
347 turned brown immediately. The solution was then stirred for 5 min
348 and stored at 4°C until needed.

349 To grow standing nanowires on substrates (e.g., Si wafer, Ecoflex),
350 O_2 plasma was applied to render the surfaces hydrophilic. Depending
351 on the types of substrates, the plasma treatment time varied from 2 to
352 17 min. Then the substrates were functionalized with an amino group
353 by silanization reaction with 5 mM APTMS solution for 1 h. APTMS-
354 modified substrates were immersed into excess citrate-stabilized Au
355 seed (3–5 nm) solution for 2 h to ensure the saturated adsorption of
356 gold seeds, followed by rinsing with water four times to remove the
357 weakly bound seed particles. Finally, seed-particle-anchored substrates
358 were in contact with a growth solution containing 980 μM MBA, 12
359 mM HAuCl_4 , and 29 mM L-ascorbic acid, leading to the formation of
360 standing nanowire films. The length of nanowires depended on the
361 growth reaction time. Typical nanowire heights of ~ 1.5 , ~ 3.5 , ~ 5 , ~ 7 ,
362 and $\sim 14 \mu\text{m}$ were obtained by adjusting the growth time to 2, 4, 5, 8,
363 and 15 min, respectively.

364 **Lying-Down Gold Nanowire Films.** $\text{HAuCl}_4 \cdot 3\text{H}_2\text{O}$ (44 mg) was
365 added into 40 mL of hexane, followed by addition of 1.5 mL of
366 oleylamine. After the gold salts were completely dissolved, 2.1 mL of
367 triisopropylsilane was added into the above solution. The resulting
368 solution was left to stand for 2 days without stirring at room
369 temperature until the color turned from yellow to dark, indicating the
370 formation of gold nanowires. The chemical residues were removed by
371 repeated centrifugation and thorough washing using ethanol/hexane
372 (3/1, v/v) and finally concentrated to a 2 mL stock solution in
373 hexane. The lying-down gold nanowire films could then be obtained
374 by a simple drop-casting approach.

375 **Vacuum-Evaporated Gold Film.** A 100 nm gold film could be
376 obtained using an e-beam evaporator (Intlvac Nanochrome II, 10
377 kV).

378 **Characterization.** SEM imaging was carried out using a FEI
379 Helios Nanolab 600 FIB-SEM operating at a voltage of 5 kV. The
380 sheet resistances of the standing enokitake-like nanowire-based gold
381 films were carried out on a Jandel four-point conductivity probe by
382 using a linear arrayed four-point head. To test the electromechanical
383 responses for strain and bending sensing, the two ends of the samples
384 were attached to motorized moving stages (THORLABS model
385 LTS150/M). Uniform stretching/bending cycles were applied by a
386 computer-based user interface (Thorlabs APT user), and the current
387 changes were measured by the Parstat 2273 electrochemical system
388 (Princeton Applied Research). For the analysis of detailed point load
389 or pressure responses, a computer-based user interface and a force
390 sensor (ATI Nano17 force/torque sensor) and a Maxon Brushless

DC motor using a high-resolution quadrature encoder ($15 \mu\text{m}$ of 391
linear resolution) were used to apply an external point load or 392
pressure. Ecoflex with a thickness of 500 μm was chosen as the 393
substrate of the standing nanowire film in a strain test. PET with a 394
thickness of 125 μm was chosen as the substrate of the standing 395
nanowire film in a strain test. PDMS with a thickness of 1 mm was 396
chosen as the substrate of the standing nanowire film in a point load/ 397
pressure test. The reflectance (R) data were collected from a 398
PerkinElmer UV–vis–NIR spectrophotometer (Lambda 1050) with 399
an integrating sphere setup. 400

401 **Simulation.** The finite element analysis model was implemented
402 in the ABAQUS 6.14/Standard software. Ecoflex substrate was 402
meshed using structured hex elements, whereas gold nanowires were 403
used a tetrahedral elements. There were a total of 2640 linear 404
hexahedral elements in the Ecoflex substrate and 106 200 quadratic 405
tetrahedral elements in the gold nanowire section. The aspect ratio of 406
the gold nanowire was modeled at 100, with a length of 800 nm and a 407
diameter of 8 nm. The elastic modulus and Poisson's ratio are 400 408
kPa and 0.49 for the Ecoflex substrate and 70 GPa and 0.42 for 409
nanowire, respectively. The boundary conditions were set by fixing 410
the left end of Ecoflex substrate and stretching uniaxially to 800% 411
elongation. The contact condition between the nanowire layer and 412
Ecoflex substrate was assumed to be pinned using a tie constraint. 413

414 **Elastic Supercapacitors.** The standing enokitake-like nanowire-
415 based gold film was cut into small pieces with suitable shapes and
416 sizes. A gel solution that contained PVA powder (1.0 g) and H_3PO_4 416
(1.0 g) in water (10.0 mL) was coated on top of the prepared films 417
and dried in air for 5 h. Then two such-prepared standing enokitake-
418 like nanowire-based gold film electrodes were assembled with 419
sandwiched electrolytes to form a symmetrical electrochemical 420
capacitor. 421

422 **Wireless Facial Expression Monitoring.** The circuit was 422
composed of nine standing enokitake-like nanowire-based gold film 423
sensors for measuring 11 facial muscle groups, and the supporting 424
circuit was constructed with 3.3 V power supply and 13 330 Ω 425
resistors. After the standing enokitake-like nanowire-based gold film 426
sensors were mounted on the particularly targeted muscle groups on 427
the subject's face, electrical responses of each sensor were recorded. A 428
Bluetooth low energy technology was used to transfer the analogue 429
reading data of each sensor to an Android OS-equipped mobile device 430
(e.g., phone or pad style device). A specially designed app, already 431
installed on the mobile device, first went through a machine learning 432
session, which was referenced to the FACS library from Ekman's 433
group. The FACS contributes as the reference blueprint for pattern 434
recognitions to detect various facial expressions. This system was able 435
to process electrical responses from facial muscle groups in real time, 436
provided the baseline for measuring subject's detailed facial 437
movement, and eventually translated it to different emotional 438
expressions. The system was also able to create a data dictionary to 439
store the data based on the nine sensor readings to specific muscle 440
groups. 441

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the
ACS Publications website at DOI: 10.1021/acsnano.8b05019.

Movie S1: Thin standing enokitake-like nanowire films
on the back of a human hand, stretching and releasing
(AVI)

Movie S2: Repeatable adhesion tape test (AVI)

Movie S3: Finite element analysis modeling of strain
deformation for standing nanowire film (AVI)

Movie S4: Wireless facial expression monitoring from
standing nanowire-based smart sensors (AVI)

Figures S1–S15, Notes S1 and S2, Tables S1 and S2,
and additional references (PDF)

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464 Notes

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